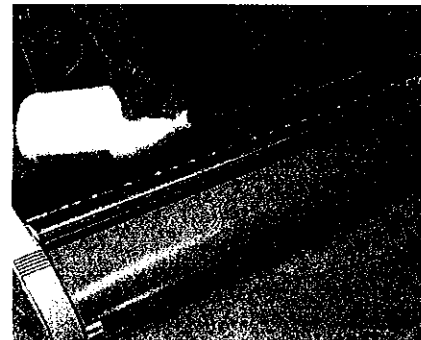
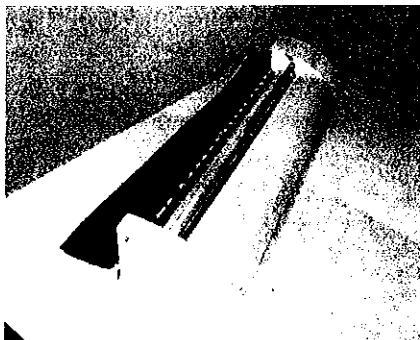


COLD GLUE MACHINE

M2402X M3602X

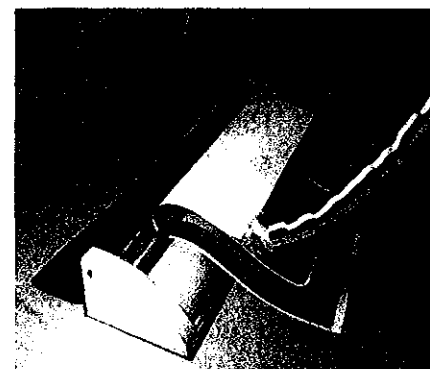
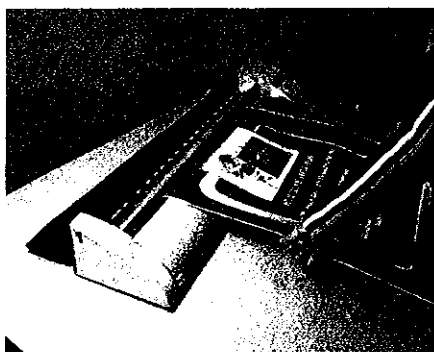
Rollataq Operating Guide

Set Up



1. Place the coater on a level surface and plug the cord into the outlet.
2. Roll back the black vinyl cover. You can either keep it rolled back or remove it from the Velcro backing. When not using the coater, you should keep the cover over the coater. This helps keep the adhesive fresh. Slide the stripper fingers (back of roller) so they are spaced 1 ½" between each one. The fingers strip the print off the roller.
3. Pour the adhesive into the back of the tray. There are two lines on the label in the back of the tray. The lower one is the add level and the top one is the full level. Fill until the adhesive reaches the full level. **Be sure the motor is off when filling and refilling.**

Applying Adhesive

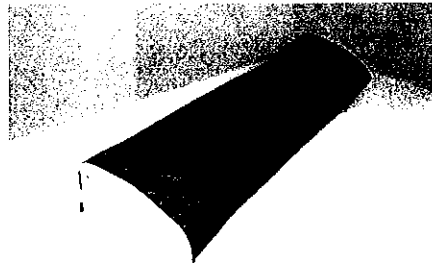


1. Push the motor switch and feed your print into the turning rollers, image side up.

2. After the leading edge comes out the back, grab the tip of the paper. For smaller prints, you can allow it to come all the way out. For larger prints, guide it back towards the front of the coater, adhesive side up (This makes it easier to handle large prints). Do not pull the print up and off the roller. Give it a little slack.

3. After coating, you have up to 1 to 1 ½ minutes to mount before the adhesive dries. Position the print on your substrate and smooth it down to make contact with the substrate and remove air. You can then take a burnishing roller and roll it down.

Maintenance

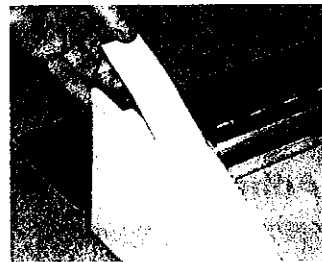


1. When you are finished coating, be sure to place the black cover over the coater. This will help keep the adhesive from thickening up in the tray.

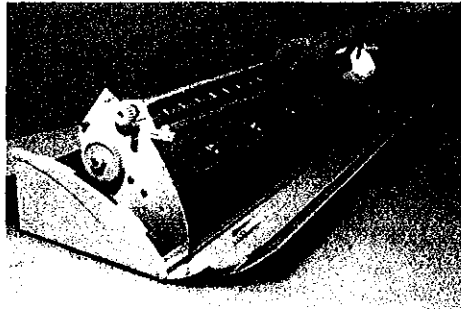
2. Over a period of time, which can be 3 to 7 days depending on the humidity, the adhesive in the tray can thicken up. Thickening time also depends on how much adhesive you use up each day and refill it. If the adhesive thickens up slightly, you can thin it out by mixing in a little fresh adhesive in the tray. If it gets very thick, then you should clean it out by doing the following:



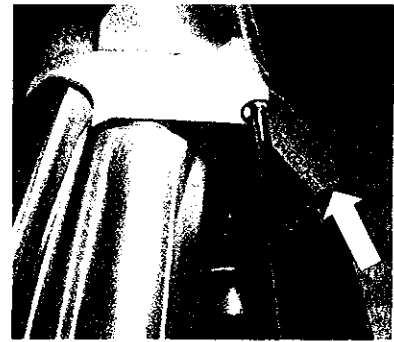
Remove the screws on both ends of the coater



Slide out the top half of the cover on both sides.



Holding the top roller, swivel the coating roller up out of the tray.



there are two support bars attached to the back rod, next to the plastic roller arms. Hook the V groove in the bottom of the bar to the steel base to keep the assembly up.

Leave the roller in the up position and allow the adhesive to drip down off the roller. Lift the roller up, remove the tray and clean it. Drop the roller down and run paper through to remove excess adhesive from the roller. You do not have to clean it perfectly as any excess adhesive on the roller will dissolve when the roller runs in fresh adhesive.



4. If you are not going to use the machine for more than two days, then you can cover the adhesive tray with the spare tray that came with the Rollataq. This will keep the adhesive fresh for up to two weeks. (note: stackable plastic trays in 24" model only, not 36")

Coating Adjustment

You can reset the coating thickness by adjusting the wiper blade. The wiper blade runs parallel to the coating roller and has 5 screws on top and two in slots in front of the blade. Loosen all the top screws. If you need to thin out the coating, turn the two slotted screws clockwise about 1/8". This will move it closer to the roller. Run paper through the rollers, one on each side, to check the coating. Keep adjusting until you receive the desired thickness, then tighten the screws.



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